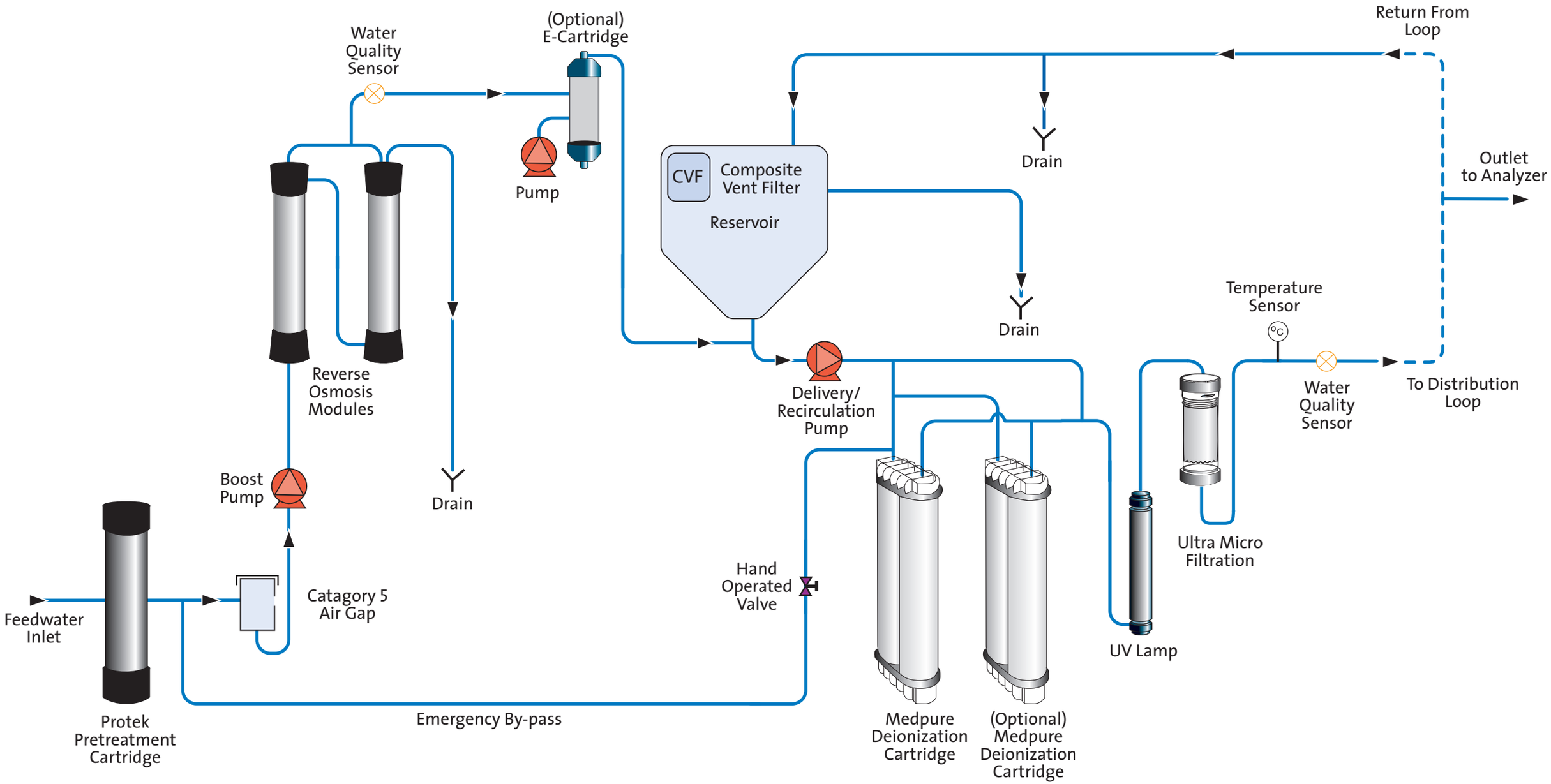Process Flow **MEDICA Pro-RE**